TCD210009AA Autonics

Double-Scan Mapping Sensors



Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website.

BWM 0 - 2 CL 3 - 4 5

• Optical axis pitch

Number: Optical axis pitch (≥ 25 mm)

3 Operation mode

L: Light ON D: Dark ON

3 CH ordering orientation

No-mark: Forward (bottom = 1 CH) R: Backward (top = 1 CH)

2 Sensing CH

Number: 4 to 62 CH

External device connection mode

No-mark: Connector type T: Terminal type

Product Components

- Product X 1
- Instruction manual \times 1
- Bracket A imes 4
- Bracket B × 4
- Fixing bolt × 8

BWM Series (CC-LINK)

CATALOG

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- Stable glass substrate detection with using double scan method (patent)
- Sensing distance: glass G size +30 %
- Customized models available
- : sensing channels (4 to 62 channels), optical axis pitch (25 to 200 mm) (patent)
- Communication output: CC-Link (ver 1.1, 2.0), EtherCAT
- Easy installation with installation instruction mode
- Mutual interference prevention, bent optical axis alarm, 9-stage sensing level setting, emitter error alarm
- Bright status indicators on slave units

Specifications

Model	вим	
Sensing method	Through-beam	
Beam pattern	Double scan type	
Light source	Infrared LED (850 nm modulated light)	
Sensing distance	Glass + 30 %	
Sensing target	get Transparent or opaque glass plate	
CH ordering orientation 01)	Forward (bottom = 1 CH) / Backward (top = 1 CH)	
Sensing CH 01)	4 to 62 CH	
Optical axis pitch 01)	25 to 200 mm	
Response time	≤ 120 ms	
Operation mode 01)	Light ON / Dark ON	
Function	Installation guide mode, sensing level setting, optical axis misalignment alarm (low light intensity alarm), emitter damage alarm, self-diagnosis	
Interference protection	Interference protection by transmission frequency selection	
Synchronization type	Timing method by synchronous line	
Indicator	Output indicator (red), stability indicator (green), status indicator (green, yellow, red)	
Approval	C€ № CC-LINK	
Weight (packaged)	pprox3.2 kg ($pprox$ 5.3 kg) (based on BWM82-24CLD-T)	
01) This product is order made	е.	

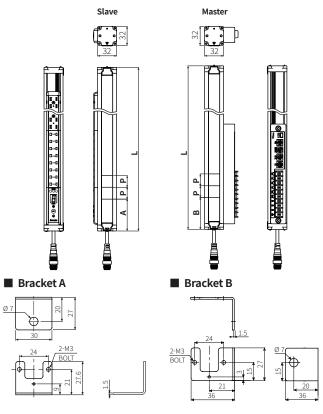
01) This product is order made	2.	
Power supply	24 VDC== (ripple P-P: ≤ 10 %)	
Current consumption	Master: ≤ 200 mA, slave: ≤ 150 mA	
Control output	CC-LINK	
Version	CC-LINK Ver 1.1 / CC-LINK Ver 2.0	
Type of station	Remote Device Station	
Extended cyclic	CC-LINK Ver 1.1: - / CC-LINK Ver 2.0: 1 time (single)	
Number of occupied stations	1 station 32-point module, 2 station 64-point module	
Transmission speed	156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps	
Max. number of connection 01)	42-unit	
Number of I/O points	1 station: 32-point (I/O allocation), 2 station: 64-point (I/O allocation)	
Protection circuit	Reverse power protection circuit, output short overcurrent protection circuit	
Insulation resistance	\geq 20 M Ω (500 VDC== megger)	
Noise immunity	The square wave noise by the noise simulator (voltage: 500 V, period: 10 ms, pulse width: 1 us)	
Dielectric strength	Between all power input terminals and F.G. terminal : $500 \text{VAC} \sim 50 / 60 \text{Hz}$ for 1 min Between all CC-LINK communication input terminals and F.G. terminal: $1,000 \text{VAC} \sim 50 / 60 \text{Hz}$ for 1 min Between all power input terminals and CC-LINK communication input terminals: $1,000 \text{VAC} \sim 50 / 60 \text{Hz}$ for 1 min	
Vibration	$1.5\mathrm{mm}$ double amplitude at frequency of 10 to 55 Hz (for 1 min) in each X, Y, Z direction for 2 hours	
Shock	210 m/s ² (\approx 21 G) in each X, Y, Z direction for 3 times	
Ambient illumination	Light bulb: 5,000 lx, semiconductor: 5,000 lx	
Ambient temperature	15 to 35 °C, storage: 15 to 35 °C (no freezing or condensation)	
Ambient humidity	35 to 85 %, storage: 35 to 85 % (no freezing or condensation)	
Cable spec.	Ø 5 mm, 6-wire, 250 mm	
Connector spec.	M17 plug connector	
Output connector spec.	Connector type: 4-pin, 6-pin connector (5.08 mm pitch) / terminal type: 10-pin terminal	
Material	Case: AL / ABS, sensing part and Indicator part: PMMA	

- 01) The number of connectable units = 16 × A + 54 × B + 88 × C ≤ 2304
 A' remote I/O station, max. 64 units
 B' remote device station, max. 42 units
 C' local, intelligent station, max. 26 units

Dimensions

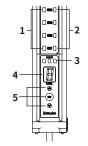
- Unit: mm, For the detailed drawings, follow the Autonics website.
- Length of the product can be different by its ordered specification. Refer to the followings.

length of the product (L) = $105 + \{\text{optical axis pitch (P)} \times (\text{sensing CH} - 1)\}$ A: 65 to 85 mm, B: 45 to 65 mm



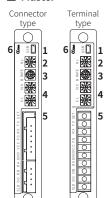
Unit Descriptions

■ Slave



1	Output indicator (red)	
2	Stability indicator (green)	
3	Status indicator (green, yellow, red)	
4	Status display	
5	Mode setting key	

■ Master



5

Output part Comm. status indicator:

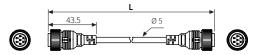
1	USB port: This port is only for firmware upgrade, run mode change, and A/S. Do not use this port for the another purpose, or the product can malfunction.	
2	Frequency setting switch (Hz): This switch is for setting mutual interference prevention function.	
3	Comm. speed setting switch (B RATE): You can set CC-LINK communication speed.	
4	Comm. address setting switch: You can set CC-LINK address. ($\times 10$: 10^1 , $\times 1$: 10^0)	

It displays the communication status through LED.

Sold Separately

• Connection cable: C5D617-□P

Sold Separately: Connection cable



Model	L
C5D617-7P	7 m
C5D617-10P	10 m
C5D617-15P	15 m