**Autonics** TCD210225AA

# **Dual Display PID** Temperature Controllers



# **TCN Series**

## **CATALOG**

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc are subject to change without notice for product improvement Some models may be discontinued without notice.

#### **Features**

- Dual digital display (PV/SV)
- 100ms high-speed sampling rate and  $\pm$ 0.5% display accuracy
- Switch between relay output and SSR drive output (patent)  $^\star$
- SSR drive output (SSRP function) control options: ON/OFF control, cycle control, phase control
- Compact design with large display panels for easier reading
- Connector plug types offer easier wiring and maintenance (TCN4S-\(\sigma\)-P)

\*Korea Patent Registration 10-1002582, U.S.A. Patent Registration 8645000, Japan Patent Registration 3184816, China Patent Registration ZL200980111733.X, Vietnam Patent Registration 1-0012131, India Patent Registration 291573, Indonesia Patent Registration IDP0032166

#### **Ordering Information**

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website.

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#### Size

S: DIN W 48 × H 48 mm

M: DIN W 72  $\times$  H 72 mm

H: DIN W 48  $\times$  H 96 mm

L: DIN W 96 × H 96 mm

Wiring type No mark: Bolt

P: Connector plug connection

#### 2 Power supply

2: 24 VAC ~ 50/60 Hz, 24-48 VDC== 4: 100-240 VAC $\sim$  50/60 Hz

#### **Product Components**

- Product
- Bracket

· Instruction manual

#### **Specifications**

Series		TCN4□-22□-□	TCN4□-24□-□			
Power supply		$24  \text{VAC} \sim 50/60  \text{Hz} \pm 10\%$ $24 - 48  \text{VDC} = \pm 10\%$	100 - 240 VAC∼ 50/60 Hz ±10%			
Power consumption		AC: $\leq$ 5 VA, DC: $\leq$ 3 W	≤ 5 VA			
Samplin	g period	100 ms				
Input sp	ecification	Refer to 'Input Type and Using Ran	ige.			
Control Relay		250 VAC~ 3A, 30 VDC== 3A, 1a				
output	SSR	12 VDC=±2 V, ≤ 20 mA				
Alarm ou	utput	250 VAC~ 1 A 1a				
Display t	type	7 Segment (red, green), LED type				
Control type	Heating, Cooling	ON/OFF, P, PI, PD, PID Control				
Hysteres	sis	1 to 100 (0.1 to 50.0) °C/°F				
Proporti (P)	onal band	0.1 to 999.9 °C/°F				
Integral	time (I)	0 to 9,999 sec				
Derivative time (D)		0 to 9,999 sec				
Control	cycle (T)	0.5 to 120.0 sec				
Manualı	reset	0.0 to 100.0%				
Relay life cycle Electrical		≥ 5,000,000 operations				
		OUT1/2: $\geq$ 200,000 operations (load resistance: 250 VAC $\sim$ 3 A ) AL1/2: $\geq$ 300,000 operations (load resistance: 250 VAC $\sim$ 1 A )				
Dielectric strength		Between input terminal and power terminal: 1,000 VAC ~ 50/60 Hz for 1 min	Between input terminal and power terminal: 2,000 VAC ~ 50/60 Hz for 1 min			
Vibration		0.75 mm amplitude at frequency of 5 to 55 Hz (for 1 min) in each X, Y, Z direction for 2 hours				
Insulation resistance		$\geq$ 100 M $\Omega$ (500 VDC== megger)				
Noise immunity		$\pm 2\mathrm{kV}$ square shaped noise (pulse width: $1\mathrm{\mu s})$ by noise simulator R-phase, S-phase				
Memory retention		pprox 10 years (non-volatile semiconductor memory type)				
Ambient temperature		-10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)				
Ambient humidity		35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)				
Insulation type		Mark: ①, double or reinforced insulation (dielectric strength between the measuring input part and the power part: 1 kV)  Mark: ②, double or reinforced insulation (dielectric strength between the measuring input and the power part: 2 kV)				
Approval		C € c SN us EHE ⓒ				
Unit wei	ght	• TCN4S: $\approx 100  \text{g}  (\approx 147  \text{g})$	• TCN4M: ≈ 133 g (≈ 203 g)			
(package	ed)	• TCN4H: $\approx$ 124 g ( $\approx$ 194 g)	• TCN4L: $\approx$ 179 g ( $\approx$ 275 g)			

#### Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type		Decimal point	Display	Using range (°C)	Using range (°F)
	K (CA)	1	E C A.H	-50 to 1,200	-58 to 2,192
		0.1	F.C. A.L	-50.0 to 999.9	-58.0 to 999.9
	J (IC)	1	JI C.H	-30 to 800	-22 to 1,472
		0.1	JI C.L	-30.0 to 800.0	-22.0 to 999.9
Thermo	L (IC)	1	L I C.H	-40 to 800	-40 to 1,472
-couple		0.1	LI C.L	-40.0 to 800.0	-40.0 to 999.9
	T (CC)	1	E C C.H	-50 to 400	-58 to 752
		0.1	E C C.L	-50.0 to 400.0	-58.0 to 752.0
	R (PR)	1	rPr	0 to 1,700	32 to 3,092
	S (PR)	1	5Pr	0 to 1,700	32 to 3,092
	Cu50 Ω	1	C U 5.H	-50 to 200	-58 to 392
RTD		0.1	C U 5.L	-50.0 to 200.0	-58.0 to 392.0
KID	DD+100 O	1	dPt.H	-100 to 400	-148 to 752
	DPt100 Ω	0.1	dPt.L	-100.0 to 400.0	-148.0 to 752.0

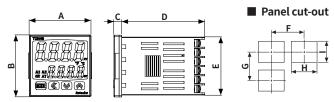
#### ■ Display accuracy

- Display acce	acy	
Input type	Using temperature	Display accuracy
Thermocouple	At room temperature (23°C ±5°C)	$ \begin{array}{l} (\text{PV}\pm0.5\% \text{ or }\pm1^{\circ}\text{C higher one})\pm1\text{-digit} \\ \bullet \text{ Thermocouple B, S below 200^{\circ}\text{C}:} \\ (\text{PV}\pm0.5\% \text{ or }\pm3^{\circ}\text{C higher one})\pm1\text{-digit} \\ \text{Over 200^{\circ}\text{C}:} \\ (\text{PV}\pm0.5\% \text{ or }\pm2^{\circ}\text{C higher one})\pm1\text{-digit} \\ \bullet \text{ Thermocouple L, RTD Cu50\Omega:} \\ (\text{PV}\pm0.5\% \text{ or }\pm2^{\circ}\text{C higher one})\pm1\text{-digit} \\ \end{array} $
RTD	Out of room temperature range	$ \begin{array}{l} (\text{PV}\pm0.5\% \text{ or } \pm 2^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \bullet \text{ Thermocouple R, S below 200^{\circ}\text{C}:} \\ (\text{PV}\pm1.0\% \text{ or } \pm 6^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \text{Over 200^{\circ}\text{C}:} \\ (\text{PV}\pm0.5\% \text{ or } \pm 5^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \bullet \text{ Thermocouple L, RTD Cu50} \Omega: \\ (\text{PV}\pm0.5\% \text{ or } \pm 3^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \end{array} $

- For TCN4S- $\square$ -P, add  $\pm$  1°C by accuracy standard. If the input specification is set to 'decimal point 0.1' display, add  $\pm$ 1°C by accuracy standard.

#### **Dimensions**

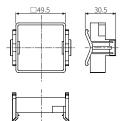
- Unit: mm, For the detailed drawings, follow the Autonics website.
- Below is based on TCN4S Series .



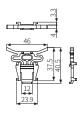
	Body	Body					Panel cut-out		
	Α	В	С	D	E	F	G	Н	I
TCN4S	48	48	6	64.5	44.8	≥ 65	≥ 65	45 <sup>+0.5</sup>	45 <sup>+0.5</sup>
TCN4S-□-P	48	48	7.7	65.8	44.8	≥ 65	≥ 65	45 <sup>+0.5</sup>	45+0.5
TCN4M	72	72	6	64.5	67.5	≥ 90	≥ 90	68 <sup>+0.7</sup>	68 <sup>+0.7</sup>
TCN4H	48	96	6	64.5	91.5	≥ 65	≥ 115	45 <sup>+0.6</sup>	92 0 0
TCN4L	96	96	6	64.5	91.5	≥ 115	≥ 115	92*0.8	92 0 0

#### Bracket

TCN4S



#### Other series



#### **Unit Descriptions**



### 1. PV Display part (red)

- RUN mode: Displays PV (Present value)
- Setting mode: Displays parameter name

#### 2. SV Display part (green)

- RUN mode: Displays SV (Setting value)
- Setting mode: Displays parameter setting value

#### 3. Indicator

	Display	Name	Description
	AL1/2 Alarm outpu		Turns ON when the alarm output is ON.
	OUT	Control output	Turns ON when control output is ON • CYCLE/PHASE control of SSR drive output: Turns ON when MV is over 3.0% [AC power model]
	AT	Auto tuning	Flashes during auto tuning every 1 sec
	°C, %, °F	Unit	Displays selected unit (parameter).

#### 4. Input key

Display	Name
[MODE]	Mode key
$[\blacktriangleleft], [\blacktriangledown], [\blacktriangle]$	Setting value control key

#### **Sold Separately**

• Terminal protection cover: RSA / RMA / RHA / RLA Cover